



365 Aerospace DDS Ltd.
Upper Pembroke Street 28-32, Dublin,
D02 EK84, Republic of Ireland
Web: www.365.aero
EASA DOA No. EASA.21J.728

SB-1236-25-001
REVISION A
Sheet 1 of 9

SERVICE BULLETIN

TITLE	EQUIPMENT / FURNISHINGS - General - Removal of surface pigmentation on rotorcraft interior furnishings' (All Configurations)		
AIRCRAFT TYPE	See Section 2.0	SERIAL No.	See Section 2.0
REG No.	See Section 2.0	ATA SYSTEM	25-00

SERVICE BULLETIN

COMPILED BY:	D. Jackson	CHECKED BY:	P. Lyon
SIGNATURE:		SIGNATURE:	
DATE:	18 Jun 2020	DATE:	25 Jun 2020

CROSS-DISCIPLINE COMPLIANCE REVIEW

SPECIALISM	CVE NAME	SIGNATURE	DATE
STRUCTURES		-	-
CABIN SAFETY	N. Chettleburgh		25 Jun 2020
ELECTRICAL / AVIONIC SYSTEMS		-	-

PROPRIETARY NOTICE

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SB-1236-25-001
REVISION A
Sheet 2 of 9

SERVICE BULLETIN

SERVICE BULLETIN REVISION SHEET

Note: As per EASA IR 21, a minor change is one that has no appreciable effect on the mass, balance, structural strength, reliability, operational characteristics affecting the airworthiness of the product. All other changes are major changes.

Revision	Classification	Compiled By	Checked By	Authorised By	Date
A	MINOR	See Sheet 1	See Sheet 1		25 Jun 2020
Initial Revision.					

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SERVICE BULLETIN

TABLE OF CONTENTS

1.0	CHANGE / REPAIR DETAILS	4
2.0	EFFECTIVITY CROSS REFERENCE	5
3.0	COMPLIANCE	5
4.0	APPROVAL	5
5.0	WEIGHT & BALANCE	5
6.0	PUBLICATIONS AFFECTED	5
7.0	REFERENCES	6
8.0	SPECIAL TOOLS REQUIRED	6
9.0	PARTS REQUIRED	6
10.0	PARTS TO BE REMOVED	6
11.0	ACCOMPLISHMENT INSTRUCTIONS	7
12.0	INSPECTIONS / FUNCTIONAL CHECKS	8
13.0	REPORT SHEET	9

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SERVICE BULLETIN

1.0 CHANGE / REPAIR DETAILS

1.1 Introduction.

This Service Bulletin has been raised at the operator's/customer's request for a repair process for random surface pigmentation and sanitization of parts, surfaces and components on rotorcraft interior surfaces.

1.2 Description.

This repair design provides the certification and approval for using MX14 Aero repair process for the removal of random and unintentional surface pigmentation and stain marks on rotorcraft interior furnishings including but not exclusive to: Seat covers, Curtains, Carpet, Decorative Coverings. Hard surfaces to include, Tray Tables, High touch areas, Toilet sanitisation areas, Crew seats and Passenger seats fixtures, Side walls, Plexiglas and normal glass surfaces.

And also for the sanitisation and removal of Microbial and Bacterial Surface contamination including but not exclusive to Tray Tables, Side Walls, High Touch areas, Galley areas. Toilet Areas. Plexiglass and normal glass surfaces.

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SERVICE BULLETIN

2.0 EFFECTIVITY CROSS REFERENCE

2.1. Applicability.

Aircraft Type	Variant	Reg	Serial No.	Config
AUGUSTA WESTLAND	AW 119, 139, 159, 169, 189, 249, 609	N/A	N/A	N/A
BELL	47, 204, 205, 206, 210, 212, 214, 222, 230, 407, 412, 427, 429, 430, 525, 505			
EUROCOPTER (AIRBUS)	ALL			
ROBINSON	R22, R44, R66			
SIKORSKY	ALL			
WESTLAND	ALL			

3.0 COMPLIANCE

This bulletin may be accomplished at any time, at the operator's discretion and as required.

4.0 APPROVAL

Refer to Master Data List, MDL-1236.

5.0 WEIGHT & BALANCE

Refer to the applicable Instructions for Continued Airworthiness document.

6.0 PUBLICATIONS AFFECTED

Refer to the applicable Instructions for Continued Airworthiness document.

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SERVICE BULLETIN

7.0 REFERENCES

Refer to Master Data List MDL-1236, Section 7.0 for current issue statuses.

7.1. Drawings.

Drawing Number	Title
	None
Existing Drawings	
	None

7.2. Reports / Documents.

Document Number	Title
PID-MX14-001 RW	MIX 14 - Product Instruction Document for the use of MX14 Aero
Existing Reports / Documents	
	None

8.0 SPECIAL TOOLS REQUIRED

Part Number (Alt.)	Description	Vendor
	Refer to MIX 14 - Product Instruction Document for the use of MX14 Aero PID-MX14-002 RW	

9.0 PARTS REQUIRED

Item No.	Part Number (Alt.)	Description	Qty
	Refer to MIX 14 - Product Instruction Document for the use of MX14 Aero PID-MX14-002 RW		

10.0 PARTS TO BE REMOVED

Part Number	Description	Qty
	None	



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SB-1236-25-001
REVISION A
 Sheet 7 of 9

SERVICE BULLETIN

11.0 ACCOMPLISHMENT INSTRUCTIONS	A/C REG.:	
Unless otherwise stated all instructions within this section are to be carried out in accordance with the relevant sections of the Aircraft Maintenance Manual and/or Structural Repair Manual and/or Standard Wiring Practices Manual.	MECH SIG.	INSP STAMP
<p>NOTE</p> <p>MX14 is a water based, non-toxic stain remover which is specially formulated to remove random ink pigmentation on leather surfaces.</p> <p>However, there may be ingredients that some people are allergic too, so wear gloves when applying and follow any warnings or precautions contained within the manufacturer's instructions/data sheet.</p> <p>Refer to relevant seat CMM and rotorcraft AMM where required this SB.</p> <p>This SB can be used 'on-wing' or within a maintenance workshop</p>		
11.1. Provide adequate access for the maintenance personnel to perform the scope of work defined within this Service Bulletin.		
11.2. Define the interior furnishing and surfaces that have been damaged and need to be cleaned and sanitised by this repair process.		
11.3. Refer to MIX 14 - Product Instruction Document for the use of MX14 Aero PID-MX14-002 RW for accomplishment instructions and clean and sanitise the damaged surfaces accordingly		

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IMPORTANT NOTICE		
Please annotate any Engineering Change Notification (ECN) number embodied during accomplishment of this Service Bulletin (SB) in the spaces provided and against specific tasks.		
ECN-.....	ECN-.....	ECN-.....



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REVISION A
 Sheet 8 of 9

SERVICE BULLETIN

12.0 INSPECTIONS / FUNCTIONAL CHECKS	A/C REG.:	
Unless otherwise stated all instructions within this section are to be carried out in accordance with the relevant sections of the Aircraft Maintenance Manual and/or Structural Repair Manual and/or Standard Wiring Practices Manual.	MECH SIG.	INSP STAMP
12.1. Carry-out a General Visual inspection of each repaired area in accordance with standard rotorcraft practices and procedures to ensure the repairs have been carried out in accordance with this Service Bulletin.		
12.2. Upon completion of the accomplishment instructions contained within this Service Bulletin (SB), and/or associated SB/s listed in Section 7.3, make an entry in either the Certificate of Release to Service (CRS) release statement or Aircraft Technical Log Book, stating that this modification has been embodied. Note: If any Engineering Change Notification (ECN) is issued during accomplishment of this modification, the ECN number/s must also be entered within the respective aircraft documentation.		
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IMPORTANT NOTICE

Please annotate any Engineering Change Notification (ECN) number embodied during accomplishment of this Service Bulletin (SB) in the spaces provided and against specific tasks.

ECN-.....

ECN-.....

ECN-.....



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REVISION A
Sheet 9 of 9

SERVICE BULLETIN

13.0 REPORT SHEET

This Report Sheet is provided for the purpose of communicating to 365 Aerospace DDS Ltd any errors or suggested improvements arising during accomplishment of this Service Bulletin.

Aircraft type:		Applicants Name:	
Aircraft Registration:		Applicants Signature:	
Location:		Date:	
Document(s) / P/N(s) Affected:			

(Please provide full details; include or attach relevant photographs/sketches)

(The following section is for 365 Aerospace use only)

DESIGN OFFICE ACTION

ECN(s) Issued:	
Document(s) Requiring Amendment:	

Comments:

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